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# Optimised roll preparation

The ETF end of a backing line for carpet is an extensive installation that optimises your preparation of wrapped rolls. It is a smart combination of accumulation, inspection, cutting, rolling and wrapping; all controlled through one common plc-program which guarantees maximum flexibility. The integration of a fault registration and optimisation system increases the number of first quality rolls and therefore drastically decreases the number of short rolls. The total backing line extension can be controlled by only one operator and one inspector.

## Features & options

- Width guided edge cutting system M 2450
- Edge choppers M 2460 to save volume of waste
- Accumulator M 5150 for temporarily carpet storage
- Pneumatically controlled dancing roller for excellent tension control
- Inspection section, controlled independent of the remaining line
- Guiding frame for track position control
- Carpet rolling machine M 5720 or M 5724
- Automatic roll transport system M 5900
- Ultra-sonic sealing unit M 5230 to close roll ends automatically
- Automatic roll sorting system M 5940
- Controlling the line through a mainframe



**End of a carpet backing line M 5300**

